

Supplied by:

RAKU-TOOL® MB-0600 Board Material

Polyurethane Board for Modeling

AMBER COMPOSITES

Amber Composites Limited, 94 Station Road, Langley Mill, Nottingham NG16 4BP Telephone: +44 (0) 1773 530899 Fax: +44 (0) 1773 768687

E-mail: sales@ambercomposites.co.uk Web: www.ambercomposites.co.uk

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Key Properties

- · Fine surface structure
- · Easily shaped and machined
- Low coefficient of thermal expansion
- · Good dimensional stability

Applications

- Master models
- · Cubing models
- Patterns

Mechanical Properties

			MB-0600
Color	visual		Brown
Density	ISO 1183	g/cm ³	0.60
Shore hardness D	ISO 868		50 - 55
Coefficient of thermal expansion	ISO 11359	10 ⁻⁶ K ⁻¹	50 - 55
Deflection temperature, HDT	ISO 75	°C	70 -75
Compressive strength	ISO 604	MPa	15-20
Flexural strength	ISO 178	MPa	15-20

Processing

The product should have a temperature of 20°C – 25°C during processing.

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	1500 x 500 x 50 mm
RAKU-TOOL® MB-0600	1500 x 500 x 75 mm
	1500 x 500 x 100 mm

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

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Handling Precautions Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

RAMPF Tooling GmbH & Co. KG Albstr. 37 • D-72661 Grafenberg T +49 (0) 7123 9342-1600 F +49 (0) 7123 9342-1666 E info@rampf-tooling.com

www.raku-tool.com

Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby.