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Supplied by:

AMBER COMPOSITES

Amber Composites Limited, 94 Station Road, Langley Mill, Nottingham NG16 4BP Telephone: +44 (0) 1773 530899 Fax: +44 (0) 1773 768687 E-mail: sales@ambercomposites.co.uk Web: www.ambercomposites.co.uk

RAKU-TOOL® MB-0720 Board Material

Polyurethane Board for Modeling

PC - Rev.-Status: 01- 2006/01/06

Key Properties

- · Fine surface structure
- Low coefficient of thermal expansion
- · Good dimensional stability
- · Good compressive and flexural strength

Applications

- Master models
- · Cubing models
- Patterns

Mechanical Properties

			MB-0720
Color	visual		Brown
Density	ISO 1183	g/cm ³	0.72
Shore hardness D	ISO 868		60 – 65
Coefficient of thermal expansion	ISO 11359	10 ⁻⁶ K ⁻¹	50 – 55
Deflection temperature, HDT	ISO 75	°C	75 – 80
Compressive strength	ISO 604	MPa	20 – 25
Flexural strength	ISO 178	MPa	25 – 30

Processing

The product should have a temperature of 20°C – 25°C during processing.

Pacl	kaging

RAKU-TOOL® MB-0720

1500 x 500 x 25 mm	
1500 x 500 x 50 mm	
1500 x 500 x 75 mm	
1500 x 500 x 100 mm	
1500 x 500 x 150 mm	

1500 x 500 x 200 mm

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

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ood workplace ventilation is to be ensured during processing. At the same time, the employer's liability surance association's industrial hygiene safety regulations regarding the handling of reaction resins and eir hardeners are to be observed. Please take heed of the appropriate safety data sheets.					

RAMPF Tooling GmbH & Co. KG Albstr. 37 • D-72661 Grafenberg T +49 (0) 7123 9342-1600 F +49 (0) 7123 9342-1666 E info@rampf-tooling.com

www.raku-tool.com

Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby.